# Contents for Statistics at the Bachelor in Biomedical Engineering (2021-2022)

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# BLOCK 0: DESCRIPTIVE STATISTICS

#### 0. Descriptive Statistics

- 0.1 Main definitions
  - Population, sample, and variable
  - Types of variables
- $0.2\,$  Frecuencies and their tables
- 0.3 Grouped data
- 0.4 Measuring the location of the data
  - Measuring central location: sample mean, median, mode,...
  - Quantiles (quartiles and percentiles)
- 0.5 Measuring the spread of the data
  - sample range, interquartile range, sample variance, standard deviation,...
- 0.6 Charts
  - Bar chart, pie chart, box plot, histogram, frequency polygon,...
- 0.7 Measuring the shape of the distribution of the data
- 0.8 Simulateneous description of two variables
  - Marginal and conditional distributions and statistical independence
  - Simple linear regression (ordinary least squares) and correlation

## **BLOCK I: PROBABILITY**

#### 1. Introduction to Probability

- 1.1 Introduction
- 1.2 Random phenomena
  - Events, operations with events and their properties
- 1.3 Definition of probability and properties

- Definition of probability
- Interpretations of the probability
- Elementary properties
- 1.4 Conditional probability
  - Independence between events
  - Definition of conditional probability
- 1.5 Bayes Theorem
  - Multiplication rule for probabilities
  - Total probability rule
  - Bayes Theorem

## 2. Random variables

- 2.1 Definition of random variable
- 2.2 Discrete random variables
  - Probability (mass) function
  - Distribution function of a discrete random variable

## 2.3 Continuous random variables

- Density (mass) function
- Distribution function of a continuous random variable
- 2.4 Characteristic features of a random variable
  - Central location parameters
  - Non-central location parameters
  - Scatter parameters
  - Shape parameters
- 2.5 Transformations of random variables

## 2.6 Random vectors

- Joint distribution
- Independence of random variables
- Mean vector and covariance matrix

#### 3. Probability models

Discrete probability models

- 3.1 Binomial distribution
- 3.2 Poisson distribution

Continuous probability models

3.3 Normal distribution

- Central Limit Theorem (sample mean)
- 3.4 Models related with the Normal distribution
- 3.5 Multivariate normal distribution

# BLOCK II: STATISTICAL INFERENCE

## 4. Parameter Estimation

- 4.1 Introduction and basic concepts
  - Sample, statistic, estimator, bias, variance, mean square error, consistency
- 4.2 Sampling distributions
  - Distribution of the sample mean
  - Distribution of the sample variance
  - Sampling distributions for normal populations
- 4.3 Maximum Likelihood Estimation
- 4.4 Properties of Maximum Likelihood Estimators (MLEs)
- $4.5\,$  Inference for MLEs
  - Introduction to Confidence Intervals and Hypothesis testing

#### 5. Statistical Inference

- 5.1 Introduction
- 5.2 Confidence Interval on the mean of a normal population with unknown variance
  - Sampling size
- 5.3 Hypothesis testing
  - Generalities
  - Critical region, power, and *p*-value
  - Confidence Intervals and hypothesis tests
- 5.4 Particular tests for a single sample
  - Inference for the mean (proportion) in big samples
  - Inference for the mean of a normal population with unknown variance
  - Inference for the variance of normal populations
  - Inference based on the Maximum Likelihood Estimator
- $5.5\,$  Particular tests two samples
  - Inference for the mean difference: independent samples
  - Inference for the mean difference: paired data
  - Comparison of two variances

## **BLOCK III: APPLICATIONS**

## 6. Statistical quality control

- $6.1\,$  Introduction to statistical process control
- 6.2 Variables charts,  $\overline{X}$ -chart
- $6.3\,$  Attributes charts, p and np charts

# 7. Linear Regression

- 7.1 Introduction
- 7.2 Simple linear regression
  - Least squares estimators
  - Inference in simple linear regression
  - Adequacy of the regression model
- 7.3 Multiple linear regression
  - Least squares estimators
  - Inference in multiple linear regression
  - Multicollinearity
  - Dummy variables
- 7.4 Comparison of three or more population means (ANOVA)