

COURSE: Industrial Automation		
DEGREE: Energy Engineering	YEAR: 2º	TERM: 1

				WEEK	LY PROGR/			WEEKLY PROGRAMMING											
WEEK	SESSION	DESCRIPTION	GROUPS (marK X)		SESSION	YES/NO	WEEKLY PROGRAMMING FOR STUDENT												
	ON		LECTURES	SEMINARS	class room, audio-visual class room)	needs 2	DESCRIPTION	CLASS HOURS	HOMEWORK HOURS (Max. 7h week)										
1	1	Presentation: The detailed content of the subject, the detailed chronogram, and the evaluation system will be explained.		x		NO		1,66											
1	2	Introduction and Logic systems: Logic systems. Basic concepts of the Boole algebra. Combinational and sequential logic systems.	x			NO	Previous reading of the lesson. Studying the concepts related to logic systems. Solving the proposed exercises of Boole algebra.	1,66	3										
2	<u> </u>	<u> </u>	<u> </u>	′	'	'		, 	!										
2	3	System modelling: Logic system representation. State diagrams. System representation using functional diagrams.	x			NO	Previous reading of the lesson. To study the solved exercises about State Diagram. To study the concepts related to	1,66	3										

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	. 1	1	1 '	1	1		the system representation using functional	,	
1	ļ	1	1 '	1	1		diagrams. To study the solved exercises of	,	
L	]	ـــــــــــــــــــــــــــــــــــــ	<u> </u>	<b></b>	<u> </u>		functional diagrams.		
1	ļ	1	1 '	1	1		Preparing the proposed exercises of State	,	
3	4	1	'	1	1		Diagrams before their resolution at the	1,66	
1	.	State Diagram exercises.	1 '	Х	1	NO	classroom.	,	
1		· · · · · · · · · · · · · · · · · · ·	, ,		1	+	Previous reading of the lesson.		1 _
1	, I	1	'	1	1		Studying the concepts related to the	,	6
3	5	Technologies:	1 '	1	1		automation technologies. To study the	1,66	
i	. 1	-		1		NO	concepts related to the PLC hardware.	,	
<b>⊢</b>	ł	Wiring and programmable systems. PLC hardware.	X	<b> </b>	+	NU		'	+
1	_	1	'	1	1		To prepare the proposed exercises of		
4	6	1	'	1	1		Functional Diagrams before their resolution	1,66	
L		SFC exercises.	_ <u> </u>	Х		NO	at the classroom.		
i		1	'	1					
1	.	1	1 '	1	1		Previous reading of the lesson.	,	6
4	7	Programming I:	1 '	1	1		To study of the concepts related to the	1,66	
1		Execution modes. Programming languages according	1 '	1	1		Programming languages according to the	, -	
1	.	to the norm IEC 61131-3. Common elements.	х	1	1	NO	norm IEC 61131-3.	,	
r†-	+		<u>+</u>	+	+		Preparing the proposed exercises of State		+
i _			1 '	1				4.00	
5	8	System modelling exercises	1 '	1			Diagrams before their resolution at the	1,66	
<b>⊢</b> +	I	<u>+</u> ۱	<u> </u>	Х	<u> </u>	NO	classroom.	'	_
1	, I	1	1 '	1				,	
i	. 1	Ladder (contact language) programming:	1 '	1				,	6
I -	<u> </u>	Examples of ladder (LD) programming.	1 '	1	1		Previous reading of the lesson.	1 66	U U
5	9	Unity Pro elements.	1 '	1	1		To study of the concepts related to ladder	1,66	
1	.	· · · · · · · · · · · · · · · · · · ·	1 '	1	1		(LD) programming.	,	
1	ļ	1	х	1	1	NO		,	
$\square$	$\rightarrow$	·/		<u> </u>	<u> </u>		+	,	+
1	, I	1	'	1	1		To prepare the proposed exercises of Ladder	,	
	10	1 Ctata diagrams and LD avaraisas	1 '	1	1			1 66	
6	10	State diagrams and LD exercises	1 '	1	1		programming before their resolution at the	1,66	
1	.	1	1 '	1	1	_	classroom.	,	
<u> </u>		·'	·'	Х	<b></b>	NO			- 7
1	ļ	1	1 '	1	1			,	
6	11	Midterm Exam 1:	'	1	1			1,66	
	11	Contents: State and functional diagrams.	1 '	1	1		To prepare the evaluation test.	1,00	
1	, I	1	х	1	1	NO		,	
		Simulation Software UnityPro:	, ,			+	Previous reading of the proposed guiding		
7	12	······································	1 '	х	PC Lab	NO	notes.	1,66	6

			1	1	1	1			
		PLC programming introduction: hardware					The student will program a simple script		
		configuration, variables, execution modes,					using LD so he will learn to use the		
		programming)					simulation software in a practical way.		
		PLC programming introduction: LD programming.							
							Previous reading of the lesson.		
7	13	SFC Programming:					To study of the concepts related to SFC	1,66	
		SFC program execution.	х			NO	program execution.		
		Si e program execution.	~			NO			
							Preparing the proposed exercises of SFC and		
8	14						LD programming before their resolution at	1,66	
		SFC – LD exercises		х		NO	the classroom.		
		Programming III:							
		PLC programming concepts extension. Examples:					Previous reading of the lesson.		
8	15	doubts about modelling and programming will be					To study of the concepts related to	1,66	
		solved.					programming examples.		7
			Х			NO			
							Previous reading of the proposed guiding	2	
8		Lab Session 1:					notes. The student will program a simple script using SFC and LD.	2	
		Lad Session 1: Ladder programming	x		1.1L01/02	YES	script using SPC and LD.		
			~		1.1101/02	TLJ			
							Previous reading of the proposed guiding		
							notes. The student will program a simple		
9	16	Simulation Software UnityPro:					script using SFC and LD. The UniPro tools for	1,66	
							SFC programming will be introduced in a	·	
		SFC Programming.					practical way.		
				х	PC Lab	NO			6
									0
		Exercises Solutions:							
9	17	Questions related to proposed exercises will be						1,66	
	±,	answered. Moreover, the exercises from the Exam1						2,00	
		will be also solved.							
			Х			NO			
10	10	SEC and LD Programming oversizes					Students will solve the proposed exercises.	1.66	7
10	18	SFC and LD Programming exercises		x		NO	The solutions will be presented and discussed in class.	1,66	/
				^		NU	uiscusseu III cidss.		J I

10	19	Sensors I: Classification. Features, presence/proximity sensors.	x			NO	Previous reading of the lesson. To study of the concepts related to sensors.	1,66	
10		Laboratory session 2: SFC Programming.	~	x	1.1L01/02	YES	Previous reading of the proposed guiding notes. The student will program a simple script using SFC and LD.	2	
11	20	SFC Programming exercises using Multi-token tools and Macro Steps		x		NO	Students will solve the proposed exercises. The solutions will be presented and discussed in class.	1,66	
11	21	Sensors II: Position, strength, acceleration, pressure, flow, and temperature sensors.	x			NO	Previous reading of the lesson. To study of the concepts related to sensors.	1,66	6
12	22	SFC Programming exercises using Multi-token tools and Macro Steps		x		NO	Students will solve the proposed exercises. The solutions will be presented and discussed in class.	1,66	
12	23	Actuators: Electric engines. Hydraulic actuators. Pneumatic (actuators, valves, symbology)	x			NO	Previous reading of the lesson. To study of the concepts related to actuators.	1,66	7
12		Laboratory session 3: PLC programming		x	1.1L01/02	NO	PLC programming to solve proposed exercises.	2	
13	24	Midterm Exam 2: A practical programming exercise will be done individually. This exercise is the second valuable test of the continuous evaluation.		x	1.1L01/02	YES	In this test each student will solve a problem using the PLC. The teacher in charge of the small group will evaluate the solution.	1,66	7
13	25	Industrial Communications: Introduction to Fieldbuses	x			NO	Previous reading of the lesson. To study of the concepts related to actuators.	1,66	

14	26	Midterm Exam 2: A practical programming exercise will be done individually. This exercise is the second valuable test of the continuous evaluation.		x	1.1L01/02	YES	In this test each student will solve a problem using the PLC. The teacher in charge of the small group will evaluate the solution.	1,66	4
							Subtotal 1	49,16	81
	<b>Total 1</b> (Hours of class plus student homework hours between weeks 1-14)						130,16		
15		Tutorials, handing in, etc							
16									
17		Assessment						3	
18									15
							Subtotal 2	3	15
<b>Total 2</b> (Hours of class plus student homework hours between weeks 15-18)						18			

**TOTAL** (Total 1 + Total 2. <u>Maximum 180 hours</u>)

148,16