

COURSE: Industrial Automation I

DEGREE: Electronics and Automation Engineering

YEAR: 3º TERM: 1

	WEEKLY PROGRAMMING												
WEEK	SESSION	DESCRIPTION	GROUPS (marK X)		SPECIAL ROOM FOR SESSION (Computer	Indicate YES/NO If the session	WEEKLY PROGRAMMING FOR STUDENT						
~	SN		LECTURES	SEMINARS	class room, audio-visual class room)	needs 2 teachers	DESCRIPTION	CLASS HOURS	HOMEWORK HOURS (Max. 7h week)				
1	1	Presentation: The detailed content of the subject, the detailed chronogram, and the evaluation system will be explained.		x		NO		1,66					
1	2	Introduction and Logic systems: Logic systems. Basic concepts of the Boole algebra. Combinational and sequential logic systems.	Х			NO	Previous reading of the lesson. Studying the concepts related to logic systems. Solving the proposed exercises of Boole algebra.	1,66	3				
2	'		<u> </u>		<u> </u>								
2	3	System modelling: Logic system representation. State diagrams. System representation using functional diagrams.	х			NO	Previous reading of the lesson. To study the solved exercises about State Diagram. To study the concepts related to	1,66	3				

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							the system representation using functional diagrams. To study the solved exercises of		
							functional diagrams.		
							Preparing the proposed exercises of State		
3	4	State Diagram eversions		X		NO	Diagrams before their resolution at the classroom.	1,66	
		State Diagram exercises.		X		NO	Previous reading of the lesson.		
							Studying the concepts related to the		6
3	5	Technologies:					automation technologies. To study the	1,66	
		Wiring and programmable systems. PLC hardware.	Х			NO	concepts related to the PLC hardware.		
							To prepare the proposed exercises of		
4	6						Functional Diagrams before their resolution	1,66	
		SFC exercises.		Х		NO	at the classroom.		
							Previous reading of the lesson.		6
4	7	Programming I:					To study of the concepts related to the	1,66	O
	,	Execution modes. Programming languages according					Programming languages according to the	1,00	
		to the norm IEC 61131-3. Common elements.	X			NO	norm IEC 61131-3.		
							Preparing the proposed exercises of State		
5	8	System modelling exercises					Diagrams before their resolution at the	1,66	
				X		NO	classroom.		
		Ladder (contact language) programming:							
		Examples of ladder (LD) programming.					Previous reading of the lesson.		6
5	9	Unity Pro elements.					To study of the concepts related to ladder	1,66	
		,					(LD) programming.		
			Х			NO			
	10						To prepare the proposed exercises of Ladder	1.00	
6	10	State diagrams and LD exercises					programming before their resolution at the classroom.	1,66	
				X		NO	Ciu33i 00111.		
						-			7
6	11	Midterm Exam 1:						1,66	
	11	Contents: State and functional diagrams.					To prepare the evaluation test.	1,00	
		Circulation Coft 11 11 D	Х			NO	Description and the of the		
7	12	Simulation Software UnityPro:		X	PC Lab	NO	Previous reading of the proposed guiding notes.	1,66	6
	<u> </u>			_ ^	F C Lau	INO	notes.		J

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		PLC programming introduction: hardware configuration, variables, execution modes, programming) PLC programming introduction: LD programming.					The student will program a simple script using LD so he will learn to use the simulation software in a practical way.		
7	13	SFC Programming: SFC program execution.	х			NO	Previous reading of the lesson. To study of the concepts related to SFC program execution.	1,66	
8	14	SFC – LD exercises		X		NO	Preparing the proposed exercises of SFC and LD programming before their resolution at the classroom.	1,66	
8	15	Programming III: PLC programming concepts extension. Examples: doubts about modelling and programming will be solved.	x			NO	Previous reading of the lesson. To study of the concepts related to programming examples.	1,66	7
8		Lab Session 1: Ladder programming	X		1.1L01/02	YES	Previous reading of the proposed guiding notes. The student will program a simple script using SFC and LD.	2	
9	16	Simulation Software UnityPro: SFC Programming.		x	PC Lab	NO	Previous reading of the proposed guiding notes. The student will program a simple script using SFC and LD. The UniPro tools for SFC programming will be introduced in a practical way.	1,66	6
9	17	Exercises Solutions: Questions related to proposed exercises will be answered. Moreover, the exercises from the Exam1 will be also solved.	x			NO		1,66	
10	18	SFC and LD Programming exercises		x		NO	Students will solve the proposed exercises. The solutions will be presented and discussed in class.	1,66	7

10	19	Sensors I: Classification. Features, presence/proximity sensors.	X			NO	Previous reading of the lesson. To study of the concepts related to sensors.	1,66	
10		Laboratory session 2: SFC Programming.		X	1.1L01/02	YES	Previous reading of the proposed guiding notes. The student will program a simple script using SFC and LD.	2	
11	20	SFC Programming exercises using Multi-token tools and Macro Steps		x		NO	Students will solve the proposed exercises. The solutions will be presented and discussed in class.	1,66	
11	21	Sensors II: Position, strength, acceleration, pressure, flow, and temperature sensors.	x			NO	Previous reading of the lesson. To study of the concepts related to sensors.	1,66	6
12	22	SFC Programming exercises using Multi-token tools and Macro Steps		x		NO	Students will solve the proposed exercises. The solutions will be presented and discussed in class.	1,66	
12	23	Actuators: Electric engines. Hydraulic actuators. Pneumatic (actuators, valves, symbology)	x			NO	Previous reading of the lesson. To study of the concepts related to actuators.	1,66	7
12		Laboratory session 3: PLC programming		x	1.1L01/02	NO	PLC programming to solve proposed exercises.	2	
13	24	Midterm Exam 2: A practical programming exercise will be done individually. This exercise is the second valuable test of the continuous evaluation.		x	1.1L01/02	YES	In this test each student will solve a problem using the PLC. The teacher in charge of the small group will evaluate the solution.	1,66	7
13	25	Industrial Communications: Introduction to Fieldbuses	X			NO	Previous reading of the lesson. To study of the concepts related to actuators.	1,66	

14	26	Midterm Exam 2: A practical programming exercise vindividually. This exercise is the secon of the continuous evaluation.	d valuable test	x	1.1L01/02	YES	In this test each student will solve a problem using the PLC. The teacher in charge of the small group will evaluate the solution.	1,66	4
	Subtotal 1							49,16	81
	Total 1 (Hours of class plus student homework hours between weeks 1-14)							130,16	
15		Tutorials, handing in, etc							
16									
17		Assessment						3	
18									15
		·					Subtotal 2	3	15
Total 2 (Hours of class plus student homework hours between weeks 15-18)								18	
TOTAL (Total 1 + Total 2. Maximum 180 hours)						148,16			