

Academic Year: (2021 / 2022)

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Department assigned to the subject: Systems Engineering and Automation Department

Coordinating teacher: BLANCO ROJAS, MARIA DOLORES

Type: Compulsory ECTS Credits : 6.0

Year : 2 Semester : 1

OBJECTIVES

By the end of this subject, students will be able to:

1. Know and understand the key aspects and concepts of automation and control methods.
2. Be aware of the multidisciplinary context of industrial engineering.
3. Apply their knowledge and understanding to identify, formulate and solve problems of industrial automation using established methods;
4. Design and conduct appropriate experiments of industrial automation, interpret the data and draw conclusions;
5. Technical and laboratory skills in industrial automation.
6. Select and use appropriate equipment, tools and methods to solve engineering problems of industrial automation;

DESCRIPTION OF CONTENTS: PROGRAMME

1. Presentation and Introduction of the subject.
 - a. Definition of industrial automation concept
 - b. Historical antecedents
 - c. Continuous systems versus discrete event systems
2. Discrete events system modelling: State Diagrams and SFC. Exercise and lab classes.
 - a. Basic concepts of Booleane algebra
 - b. Sequential systems. The concept of a state.
 - c. Graphical representation of sequential systems
 - d. State Diagram Modelling. Exercise classes
 - e. Petri Nets Modelling. Basic concepts.
 - f. Functional Diagram (SFC) Modelling. Exercise classes
3. Introduction to automation technologies: wiring and programmable systems. PLC hardware.
4. PLCs programming languages:
 - a. Ladder (LD). Exercise and lab classes
 - b. Functional diagram (SFC). Exercise and lab classes
5. Actuators:
 - a. Electric engines.
 - b. Hydraulic actuators.
 - c. Pneumatic (actuators, valves, symbology)
6. Sensors:
 - a. Classification, features, etc.
 - b. Sensor description
7. Introduction to field buses.

LEARNING ACTIVITIES AND METHODOLOGY

- Theoretical lessons and doubts solving sessions in aggregated groups, tutorial support sessions and student personal work; related to the acquisition of theoretical knowledge (2.5 ECTS).
- Laboratory and problem solving sessions in reduced groups, tutorial support sessions and

student personal work; related to the acquisition of practical abilities (3.5 ECTS).

ASSESSMENT SYSTEM

% end-of-term-examination/test:	50
% of continuous assessment (assignments, laboratory, practicals...):	50

Continuous assessment consist in two exams:

- Exam 1: state and functional diagrams. PLC programming. Ladder programming.
- Exam2: a practical programming exercise will be done individually. Compulsory attendance is required to 80% of laboratory sessions and classes in Computer Classroom to take this exam.

The final exam consists in several practical exercises about modelling, programming and theoretical questions. It is required to obtain a minimum mark of 3 in this final exam in order to pass the subject.

BASIC BIBLIOGRAPHY

- Bonfatti, Flavio, Paola Daniela Monari, and Umberto Sampieri IEC 1131-3 programming methodology: Software engineering methods for industrial automated systems, Seyssins (France): CJ International, 1997
- null International Standard IEC 1131-3., IEC, 1993
- Lewis, R. W. Programming industrial control systems using IEC 1131-3. , Herts: Institution of Electrical Engineers., 1995
- Sinclair, Ian Robertson Sensors and transducers, Boston;Oxford, 2001;2000;2014