uc3m Universidad Carlos III de Madrid

Quality Control

Academic Year: (2021 / 2022) Review date: 18-06-2021

Department assigned to the subject: Statistics Department

Coordinating teacher: GRANE CHAVEZ, AUREA

Type: Compulsory ECTS Credits: 6.0

Year: 3 Semester: 1

REQUIREMENTS (SUBJECTS THAT ARE ASSUMED TO BE KNOWN)

It is highly recommended to take the course of "Regression" simultaneously. It is not compulsory.

OBJECTIVES

Specific Skills:

Quality control tools in both manufacturing processes (SPC) and Services (Measurement of Customers Satisfaction). Design of Experiments.

GENERAL SKILLS

- 1. Analysis and synthesis capability.
- 2. Knowledge of statistical software.
- 3. Resolution of problems
- 4. Team work.

DESCRIPTION OF CONTENTS: PROGRAMME

1. Statistic Process Control (SPC).

Variables

Attributes.

- 2. ANOVA
- 3. Design of Experimensts for quality improvement

Factorial Experimens. Two level

Fractional Factorial experiments

- 4. Quality of Services.
 - -Factorial Analysis
 - -Cluster Analysis
 - -Use of both techniques in Customer Satisfaction
- 5. Quality indicators.

LEARNING ACTIVITIES AND METHODOLOGY

Every week there are two lessons. A theoretical one that introduces various analysis techniques, and a practical one (in a computer room) where the learned technique are applied to real problems.

ASSESSMENT SYSTEM

This course has two parts. At the end of each part there will be a midterm exam (25% +25%); exercises during the course (10%). Final exam 40%.

% end-of-term-examination: 40

% of continuous assessment (assigments, laboratory, practicals...):

BASIC BIBLIOGRAPHY

- Box, G.E.P. et all. Statistics for Experimenters: Design, Innovation, and Discovery, wiley.
- Montgomery, D. C. Statistical Quality Control, Wiley, 2012