

Academic Year: (2020 / 2021)

Review date: 12-07-2020

Department assigned to the subject: Mechanical Engineering Department

Coordinating teacher: CANTERO GUISANDEZ, JOSE LUIS

Type: Compulsory ECTS Credits : 6.0

Year : 3 Semester : 1

REQUIREMENTS (SUBJECTS THAT ARE ASSUMED TO BE KNOWN)

Engineering Graphics
Machine Mechanics
Materials science and engineering

OBJECTIVES

Know the fundamentals of the production and manufacturing systems.
Know the theoretical bases of the technological processes and their application to the different techniques and manufacturing processes and to the joining processes of pieces.
To acquire the ability to increase this knowledge and apply it to the development of industrial projects related to production processes.
Apply quality controls of manufactured products.

DESCRIPTION OF CONTENTS: PROGRAMME

Chapter 1: Introduction.
Chapter 2: Manufacturing systems and processes.
Chapter 3: Costs and manufacturing times.
Chapter 4: Design for manufacturability.
Chapter 5: Automated production and manufacturing systems.
Chapter 6: Measurement, metrology and quality control techniques.
Chapter 7: Molding processes.
Chapter 8: Forming by plastic deformation: Introduction; Press machines; Sheet metal forming; Forging; Extrusion; Lamination.
Chapter 9: Forming by chip removal (machining): Introduction; Machining times and costs; Turning; Milling; Boring; Grinding and other finishing processes.
Chapter 10: Manufacture of plastic products.

LEARNING ACTIVITIES AND METHODOLOGY

- Master classes (synchronous virtual sessions)
- Practical classes in reduced groups: problems and cases studies (face-to-face classes).
- Individual tutorships and personal student work.

- Laboratory practices: 4 sessions of 2 hours

To pass the subject it is compulsory to pass the laboratory practices, for which it is necessary to do them and obtain an APTO grade, or otherwise, to take an exam corresponding to the laboratory practices as part of the final exam of the subject, which will have a 30% weight in the final exam grade.

* Practice 1: Sheet metal forming processes I: Press machines and sheet metal forming dies (part of the class, face-to-face in laboratory).

* Practice 2: Machining processes: Cutting tools and CNC machine-tools (part of the class, face-to-face in laboratory).

* Practice 3: Sheet metal forming processes II: Numerical Modeling (synchronous virtual session).

* Practice 4: CAD-CAM, CNC programming (synchronous virtual session).

ASSESSMENT SYSTEM

Continuous Assessment (45%):

- 2 partial exams: 30% final grade.
- Work in groups of students: 15% final grade.

End-of-term-examination: 55% final grade (minimum value: 4/10). Note: In case an APTO grade has not

been obtained in the laboratory practices, the final exam will include a laboratory practice exam with a weight of 30% in the final exam grade.

% end-of-term-examination:	55
% of continuous assessment (assignments, laboratory, practicals...):	45

BASIC BIBLIOGRAPHY

- Grupo docente de fabricación (Dpto. de Ing. Mecánica de la UC3M) Production systems and manufacturing technologies teaching material, Edición interna.
- M.H. Miguélez, J.L. Cantero, J. Canteli, J.G. Filippone Problemas Resueltos de Tecnología de Fabricación, Thomson Paraninfo.
- Serope Kalpakjian Manufacturing Processes for Engineering Materials, Addison-Wesley Pub.

ADDITIONAL BIBLIOGRAPHY

- Hwaiyu Geng Manufacturing Engineering Handbook, McGraw-Hill .